



Product designation Product type designation			Power contactor BF12
Contact characteristics			
Number of poles		nr.	4
Rated insulation voltage Ui		V	690
Rated impulse withstand voltage Uimp		kV	6
Operating frequency			
	Operational frequency min	Hz	25
	Operational frequency max	Hz	400
Conventional free air thermal current Ith		Α	28
Operating current			
•	Operational current AC1 (≤40°C)	Α	28
O	perational current AC3 (≤440V ≤55°C)	Α	12
	Operational current AC4 (400V)	Α	7.9
Rated operational power AC1 (T≤40°C)	· · · · · · · · · · · · · · · · · · ·		
	230V	kW	10
	400V	kW	18
	500V	kW	23
	690V	kW	32
Rated operational power AC3 (T≤55°C)			
	230V	kW	3.2
	400V	kW	5.7
	415V	kW	6.2
	440V	kW	6.2
	500V	kW	7.5
	690V	kW	10
Short-time allowable current for 10s (IEC/EN60947-	1)	Α	150
Protection fuse			
	gG (IEC)	Α	32
	aM (IEC)	Α	12
Making capacity (RMS value)		Α	120
Breaking capacity at voltage			
• • •	Breaking capacity 440V	Α	96
	Breaking capacity 500V	Α	96
	Breaking capacity 690V	Α	94
Resistance per pole (average value)	<u> </u>	mΩ	2.5
Power dissipation per pole (average value)			
	ver dissipation pole (average value) Ith	W	2
	AC3	W	0.4
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	lbft	1.1
	max	lbft	1.5



	mi		0.8
	ma		1
	mi		0.8
	ma		0.74
	simultaneously connectable	nr.	2
Conductor section			
	AWG .		4.0
	<b>m</b> i		16
	The vibration of the state of t	(	10
	Flexible w/o lug conductor section	n mm²	1
	mi ma		1 6
	Flexible c/w lug conductor section	111111	0
	riexible c/w lag conductor section mi	n mm²	1
	ma	_	4
	Flexible with insulated spade lug conductor section		
	mi	n mm²	1
	ma	•	4
Power terminal protect	tion according to IEC/EN 60529		IP20 when wired
Auxiliary contact chara	•		II Zo Wiloii Wilod
Operational current AC		А	28
Operating current DC1	• ,		
	110	/ A	Screw / DIN rail 35mm
Ambient conditions			
Temperature			
	Operating temperature		
	mi		-50
	ma	( °C	70
	Storage temperature		
	mi	_	-60
B.A. Idea I	ma		80
Max altitude		m	3000
Operating position			M. C. d. d.
	norma		Vertical plan
	allowable	9	±30°
Mounting			Screw / DIN rail 35mm
Weight		g	0.36
Operations		0	00000000
Mechanical life		Cycles	20000000
Electrical life		Cycles	2000000
Safety related data	0d according to EN/ISO 42490 4		
renormance level BT	0d according to EN/ISO 13489-1	V C:=1:	2000000
	rated loa		2000000
Mirror contate accession	mechanical loa	d Cicli	20000000
-	ng to IEC/EN 609474-4-1		yes
EMC compatibility  AC coil operating			yes
AC coll operating  AC operating voltage			
AC operating voltage	of 50/60Hz cail powared at 50Hz		
	of 50/60Hz coil powered at 50Hz pick-up		
	ριοκ-αρ mi	n %Us	0.8
	IIII	1 /005	0.0





		max	%Us	1.1
	drop-out			
	·	min	%Us	0.2
		max	%Us	0.55
	of 50/60Hz coil powered at 60Hz			
	pick-up			
		min	%Us	0.85
		max	%Us	1.1
	drop-out			
		min	%Us	0.2
		max	%Us	0.55
	of 60Hz coil powered at 60Hz			
	pick-up			
		min	%Us	0.8
		max	%Us	1.1
	drop-out			
		min	%Us	0.2
		max	%Us	0.55
AC operating voltage				
	of 50/60Hz coil powered at 50Hz			
		in-rush	VA	75
		holding	VA	9
	of 50/60Hz coil powered at 60Hz			
		in-rush	VA	70
		holding	VA	6.5
	of 60Hz coil powered at 60Hz			
		in-rush	VA	75
		111-14511	V/\	
		holding	VA	9
Dissipation at holding				
Dissipation at holding Max cycles frequency		holding	VA W	9 2.5
Max cycles frequency Mechanical operations		holding	VA	9 2.5
Max cycles frequency Mechanical operations Operating times	3	holding	VA W	9 2.5
Max cycles frequency Mechanical operations	ontrol	holding	VA W	9 2.5
Max cycles frequency Mechanical operations Operating times	ontrol in AC	holding	VA W	9 2.5
Max cycles frequency Mechanical operations Operating times	ontrol	holding	VA W Cycles/h	9 2.5 3600
Max cycles frequency Mechanical operations Operating times	ontrol in AC	holding	VA W	9 2.5 3600
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO	holding	VA W Cycles/h	9 2.5 3600
Max cycles frequency Mechanical operations Operating times	ontrol in AC	holding min max	VA W Cycles/h ms ms	9 2.5 3600 8 24
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO	min max	VA W Cycles/h ms ms	9 2.5 3600 8 24 10
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO Opening NO	holding min max	VA W Cycles/h ms ms	9 2.5 3600 8 24
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO	min max min max	VA W Cycles/h ms ms ms	9 2.5 3600 8 24 10 20
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO Opening NO	min max min max	VA W Cycles/h ms ms ms	9 2.5 3600 8 24 10 20
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO Opening NO Closing NC	min max min max	VA W Cycles/h ms ms ms	9 2.5 3600 8 24 10 20
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO Opening NO	min max min max min max	VA W Cycles/h ms ms ms ms ms	9 2.5 3600 8 24 10 20 14 28
Max cycles frequency Mechanical operations Operating times	ontrol in AC Closing NO Opening NO Closing NC	min max min max min max min max	W Cycles/h ms ms ms ms ms ms	9 2.5 3600 8 24 10 20 14 28
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC Closing NO Opening NO Closing NC	min max min max min max	VA W Cycles/h ms ms ms ms ms	9 2.5 3600 8 24 10 20 14 28
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC  Closing NO  Opening NO  Closing NC  Opening NC	min max min max min max min max	W Cycles/h ms ms ms ms ms ms	9 2.5 3600 8 24 10 20 14 28
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC Closing NO Opening NO Closing NC	min max min max min max min max	W Cycles/h ms ms ms ms ms ms	9 2.5 3600 8 24 10 20 14 28 7
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC  Closing NO  Opening NO  Closing NC  Opening NC	min max min max min max at 480V	WCycles/h	9 2.5 3600 8 24 10 20 14 28 7 18
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC  Closing NO  Opening NO  Closing NC  Opening NC  Opening NC	min max min max min max min max	W Cycles/h ms ms ms ms ms ms	9 2.5 3600 8 24 10 20 14 28 7
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC  Closing NO  Opening NO  Closing NC  Opening NC  Opening NC  of three-phase AC motor	min max min max min max at 480V	WCycles/h	9 2.5 3600 8 24 10 20 14 28 7 18
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC  Closing NO  Opening NO  Closing NC  Opening NC  Opening NC	min max min max min max at 480V at 600V	W Cycles/h ms ms ms ms ms ms A A	9 2.5 3600 8 24 10 20 14 28 7 18
Max cycles frequency Mechanical operations Operating times Average time for Us of	ontrol in AC  Closing NO  Opening NO  Closing NC  Opening NC  Opening NC  of three-phase AC motor	min max min max min max at 480V	WCycles/h	9 2.5 3600 8 24 10 20 14 28 7 18



for three-phase AC motor			
	at 200/208V	hp	5
	at 220/230V	hp	5
	at 460/480V	hp	7.5
	at 575/600V	hp	10

General USE

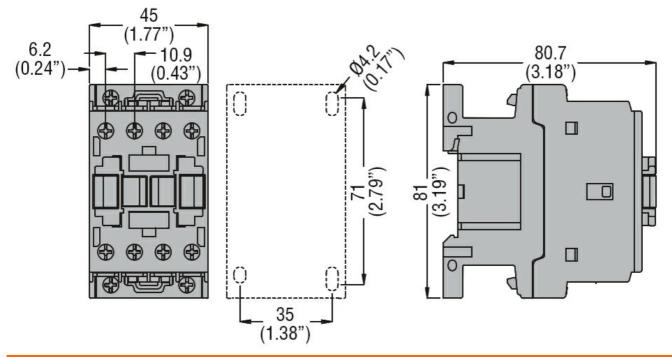
Contactor

AC current A 28

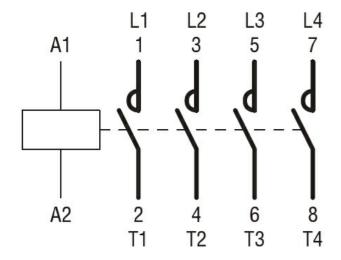
Other features

Pollution degree 3

#### Dimensions



### Wiring diagrams



#### Certifications and compliance

Certifications

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN 60947-1

IEC/EN 60947-4-1



**ENERGY AND AUTOMATION** 

### BF12T4A024

FOUR-POLE CONTACTOR, IEC OPERATING CURRENT ITH (AC1) = 28A, AC COIL 50/60HZ,

	UL 60947-1	
	UL 60947-4-1	
Compliance		
	CCC	
	cULus	
	FAC.	

ETIM 6 classification

EC000066 - Power contactor, AC switching